



Millennium Cylinder Power Assembly Kit Contents
Part Number SA55000-A20P
for: IO-550-D,E,F,L (Taper Finned Barrel)

Part Number	Quantity	Description
SA35967 +	1	INSERT
SA6636242 +	1	GUIDE, EXHAUST
SA642318 +	1	VALVE SEAT INSERT
SA643766 +	1	GUIDE, INTAKE
MS122121 +	4	HELICOIL
MS21209-C4-15 +	2	HELICOIL
SA640482 +	4	STUD, ROSAN
MS9018-01/2-50 +	2	HELICOIL
SA55000-A1	1	STUD ASSEMBLY
SA24802	4	VALVE KEY
SA35971	1	RETAINER
SA539988	1	VALVE, INTAKE
SA625393	2	VALVE SPRING RETAINER
SA629117-1	1	ROTOCOIL
SA654442	2	SPRING
SA654441	2	SPRING
SA643873	1	VALVE, EXHAUST
646985	1	SEAL, INTAKE GUIDE
MS90725-12	2	BOLT, ROCKER
SA5003A	1	RING, PISTON
SA5004	1	RING, PISTON
SA5208	1	RING, PISTON
SA5209	1	RING, PISTON
SA534610	4	SEAL, INTAKE GUIDE
SA534857	1	GASKET
SA536413	1	GASKET
SA628260	1	GASKET
SA641066	1	PACKING
654857	1	PISTON
SA652947	2	WASHER
SA652984	2	SHAFT, ROCKER
SA625615	1	COVER, ROCKER BOX
SA535118	8	SCREW, ROCKER BOX
MS35338-44	8	WASHER
NAS1149F0432P	8	WASHER
+ INCLUDED WITH STUD ASSEMBLY		